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Sustained Hypersonic Flight – It's harder than Rocket Science

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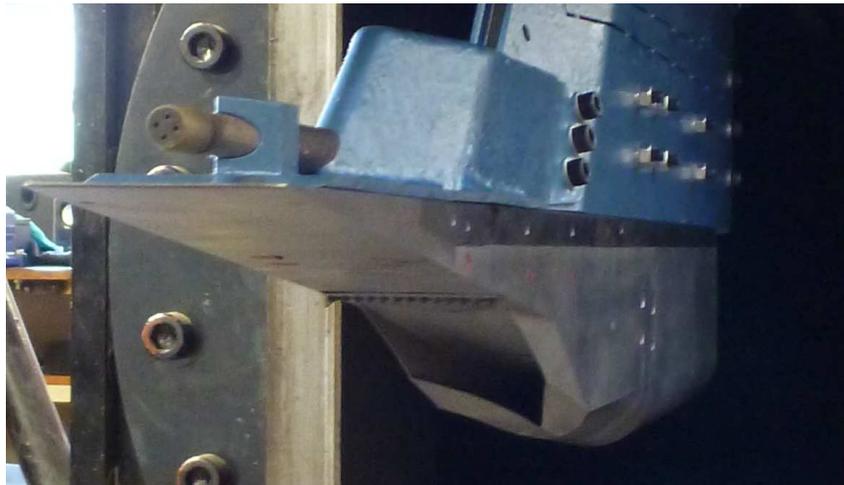
Sustained Hypersonic Flight: It's harder than Rocket Science!



Professor Michael Smart
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Summary

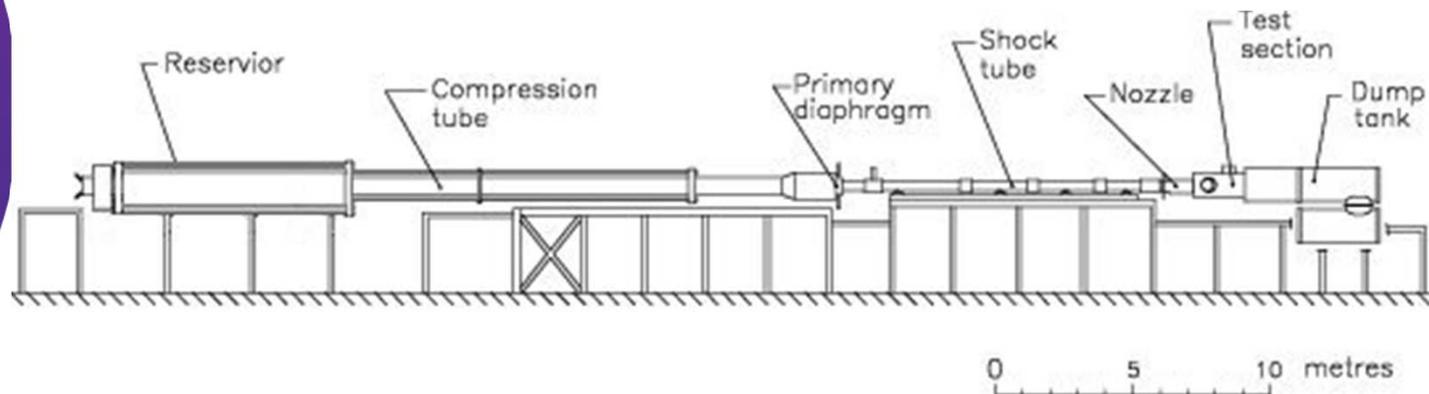
- **UQ Centre for Hypersonics**
- **Sustained hypersonic flight: Scramjets**
- **HIFiRE: Australia's hypersonic flight program**
- **Key Challenges for sustained hypersonic flight**
- **Hypersonic Environment**
- **Materials solutions – DMTC**
- **New Structural Thermal Test Facility: HGG**
- **Future Challenges**



Airframe-Integrated scramjet ground test model

UQ Centre for Hypersonics

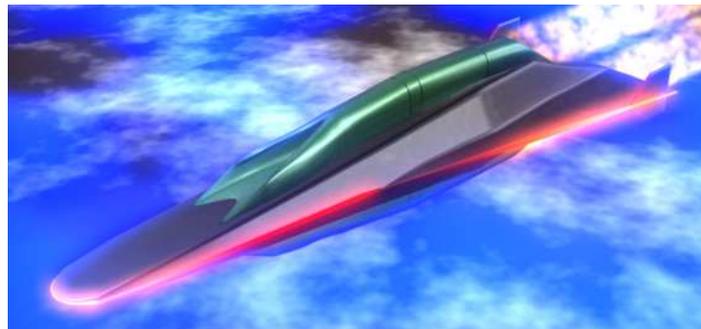
- Diverse group of 30 academics, researchers and students performing hypersonics research
- The T4 shock tunnel and expansion tubes
- Track record of taking ground tests to flight (HyShot: 1998-2005; HIFiRE:2007-2017)



T4 Shock Tunnel

Sustained Hypersonic Flight: Rockets versus Scramjets

- Scramjets (Supersonic Combustion Ramjets) can have higher specific impulse (**fuel efficiency**) than rockets, as they do not have to carry and pump oxidiser.
- Rockets have higher **thrust-to-weight**.
- Scramjets must fly within the **atmosphere** to have large thrust-to-frontal area.
- Hypersonic flight within the atmosphere induces **high heat loads** and drag; but also allows manoeuvring through the use of **aerodynamic lift**.



→ *Scramjets have particular advantages over rockets for sustained hypersonic flight in the atmosphere*

Scramjet Applications

There are two key applications for scramjets:

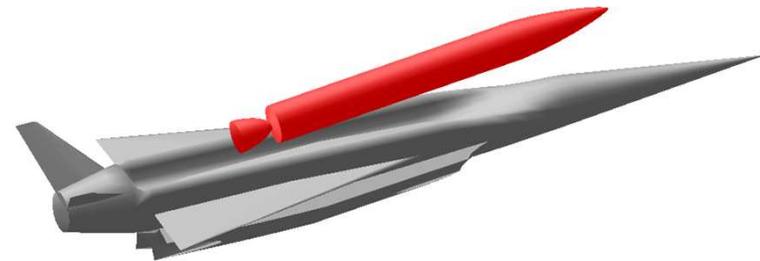
1. Hypersonic Cruise

- Flight speeds of Mach 4-8
- Long range aircraft (Sydney to London in 2-3 hrs)
- Military
- Motivation for the **HIFIRE Program**



2. Reusable access-to-space

- Multi-stage rocket-scramjet-rocket systems
- Scramjet operation from Mach 6-10
- Possibility of reusable satellite launch systems

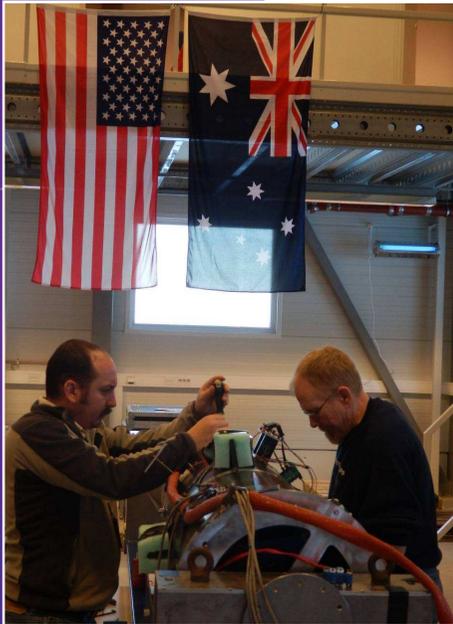


HIFiRE Program

“The main goal of the HIFiRE Program is to develop the science and technology for hypersonic flight with air-breathing propulsion”

Organisational Structure:

- Joint Australian/USA program administered by DSTO and US Air Force
- UQ and Boeing Phantom works are core partners
- Recently extended to 2017



Methodology:

- Low cost, sounding rocket based launches
- 9 flights (first flight was in March 2009 – HIFiRE 0)
- Combination of fundamental hypersonic flow experiments and scramjet flights
- ***Culminating in a sustained/powered flight (30 second engine operation) of an autonomous vehicle: HIFiRE 8***

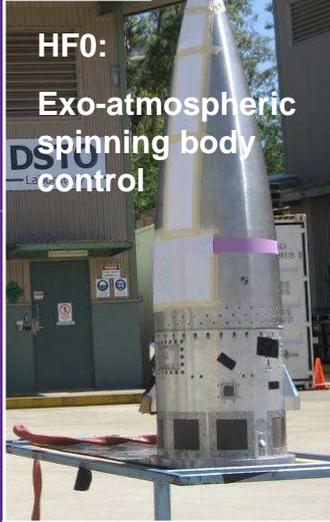
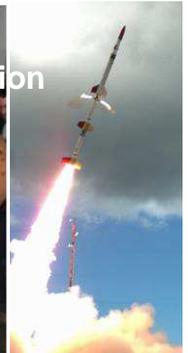
The HIFiRE FLEET



HF1: Conical boundary layer transition



HF2: Dual mode combustion transition



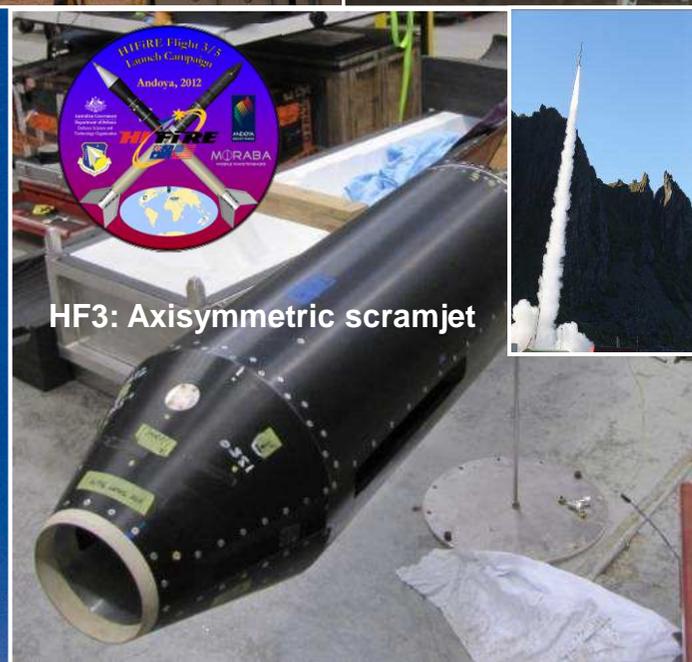
HF0: Exo-atmospheric spinning body control



HF5 & 5B: Elliptical forebody boundary layer transition



HF3: Axisymmetric scramjet



HF7: REST Scramjet thrust production



HF4: Hypersonic re-entry control



HF6: Adaptive control



HF8: Sustained Flight

HIFiRE MANIFEST

Flight	Description	Launch Date
<i>HIFiRE 0</i>	Software Development (DSTO)	March 2009 (successful)
<i>HIFiRE 1</i>	Hypersonic Cone (USAF)	March 2010 (successful)
<i>HIFiRE 2</i>	Scramjet Combustor (USAF)	April 2012 (successful)
<i>HIFiRE 3</i>	Axisymmetric Scramjet (DSTO)	September 2012 (successful)
<i>HIFiRE 4</i>	Hypersonic Glider (DSTO-UQ-Boeing)	December 2015
<i>HIFiRE 5</i>	Hypersonic Elliptical Cone (USAF)	April 2012 (2 nd stage rocket failure)
<i>HIFiRE 5B</i>	Repeat of HIFiRE 5 (USAF)	July 2015
<i>HIFiRE 6</i>	Adaptive Control (USAF)	2016
<i>HIFiRE 7</i>	Free flying 3-D Scramjet (DSTO-UQ-Boeing)	March 2015
<i>HIFiRE 8</i>	Sustained 3-D Scramjet (DSTO-UQ-Boeing)	2017

2015 Flights: HIFiRE 4 and 7



HIFiRE 4 – Hypersonic Glider



HIFiRE 7 – Free-flying 3-D Scramjet

Key Challenges for Sustained Hypersonic Flight

(1) Aerodynamics and propulsion:

- High flowpath efficiency needed for positive thrust (3-D engines show significant promise).
- Synergistic vehicle-engine integration (net thrust).
- Engine operation over a large Mach range.



HIFiRE 8

Key Challenges for Sustained Hypersonic Flight

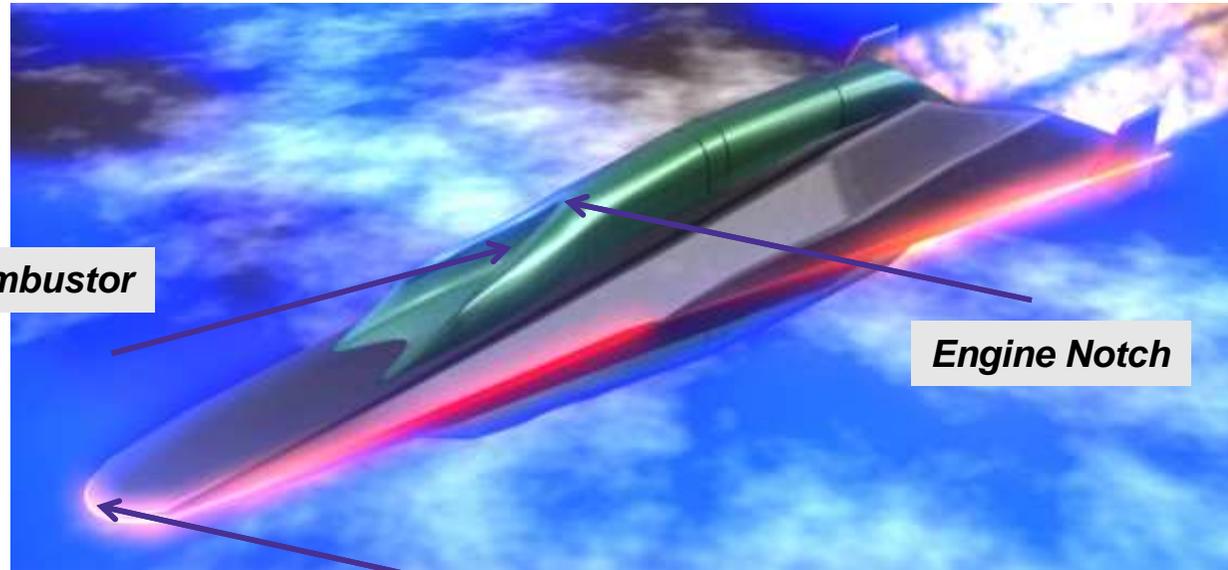
(2) Materials technology:

- **Heating, heating, heating!**
 - Heating rates increase at the “cube” of Mach number.
 - Maximum temperatures depend on many factors.
- **Weight, weight, weight!**
 - High weight requires high lift which creates high drag which necessitates high thrust. High thrust needs more fuel which has greater weight!

(3) Structural/thermal design:

- Engineering required to deal with differential thermal expansion between hot and cold components.

Hypersonic Materials Challenge



Combustor

Engine Notch

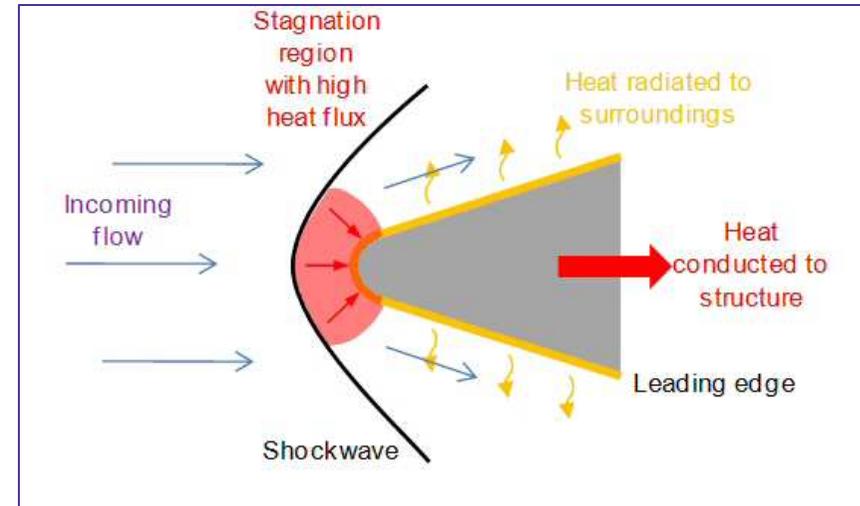
Vehicle leading edge (small radius)

Key Components:

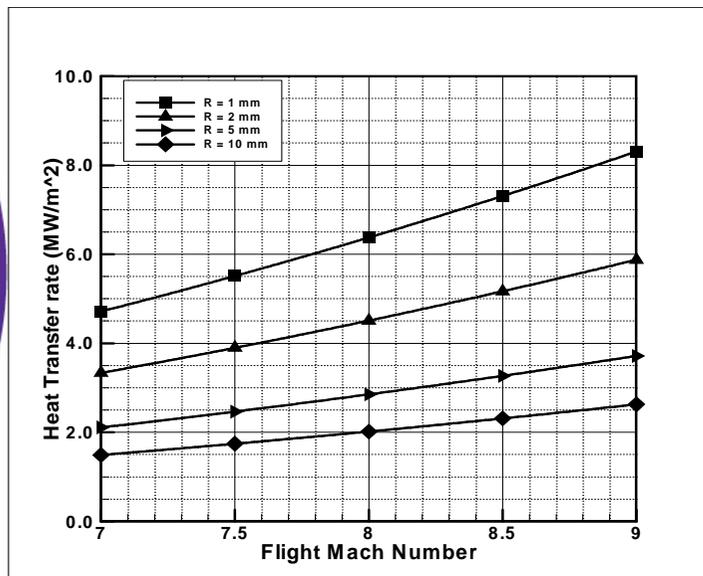
- **Vehicle/wing/fin leading edges**
- **Engine closure notch**
- **Scramjet combustor (internal flowpath)**

Leading Edge Environment

- Bow shock forms ahead of leading edge
- High convective heating from airflow
- Maximum temperature depends on radiation and internal cooling



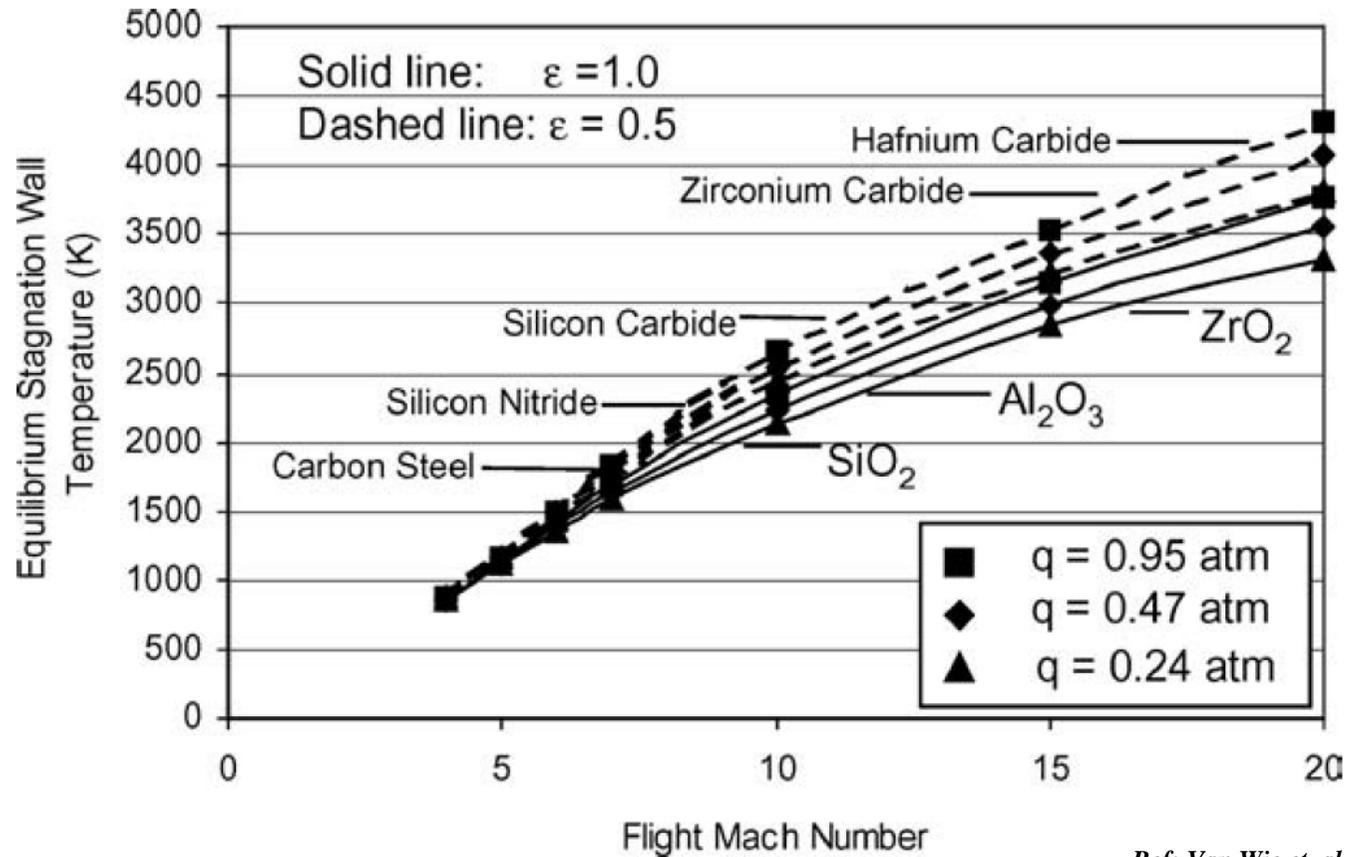
Ref: Tallon et. al., 2011



Heating rates increase with:

- Increasing Mach number
- Decreasing leading edge radius

Leading Edge Environment

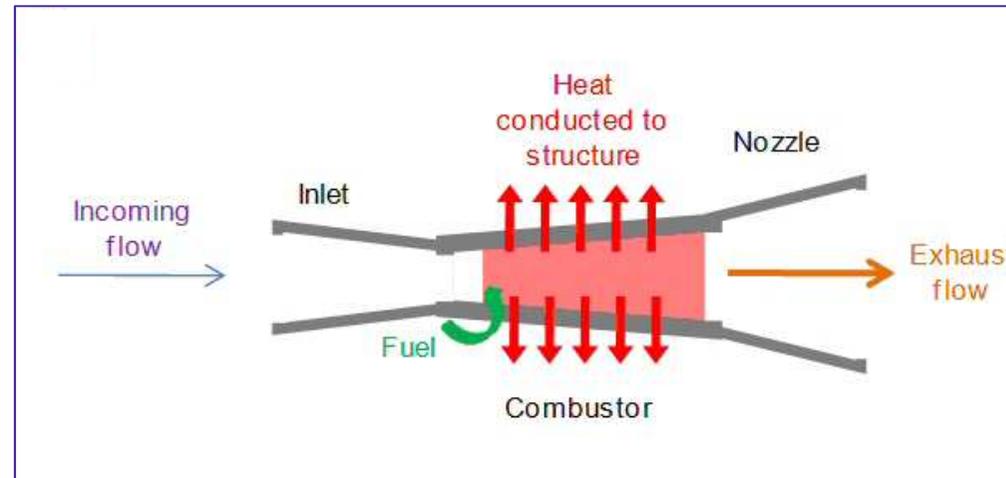


Ref: Van Wie et. al., 2004

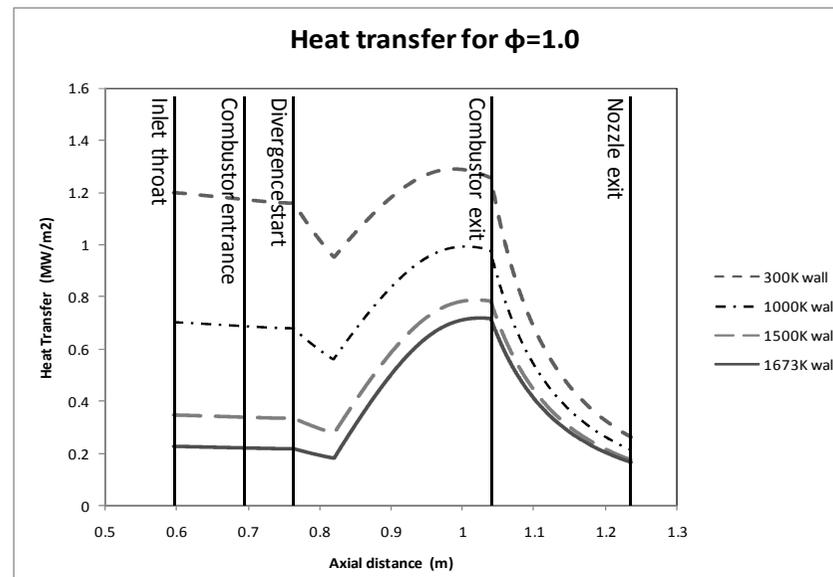
ϵ : surface emissivity

q : flight dynamic pressure

Combustor Environment



Ref: Tallon et. al., 2011



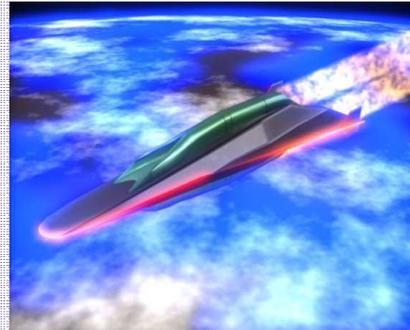
- Convective heating from hypersonic flow through engine
- Heat transfer depends on rate of combustion and engine area distribution
- Hot wall decreases heat transfer rate and drag: **“hot structures desirable”**

Defence Materials Technology Centre

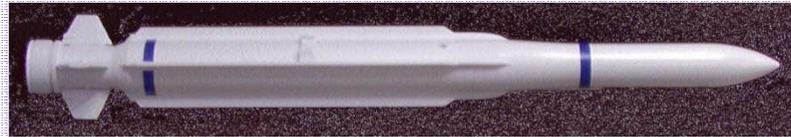
BAE SYSTEMS

Australian Government
Department of Defence
Defence Science and
Technology Organisation

Australian Government
Ansto



HIFIRE



ESSM

THE UNIVERSITY OF MELBOURNE

SWINBURNE
SWINBURNE UNIVERSITY OF TECHNOLOGY

THE UNIVERSITY OF QUEENSLAND AUSTRALIA

Project 4.2: High Temperature Materials for Hypersonic Flight

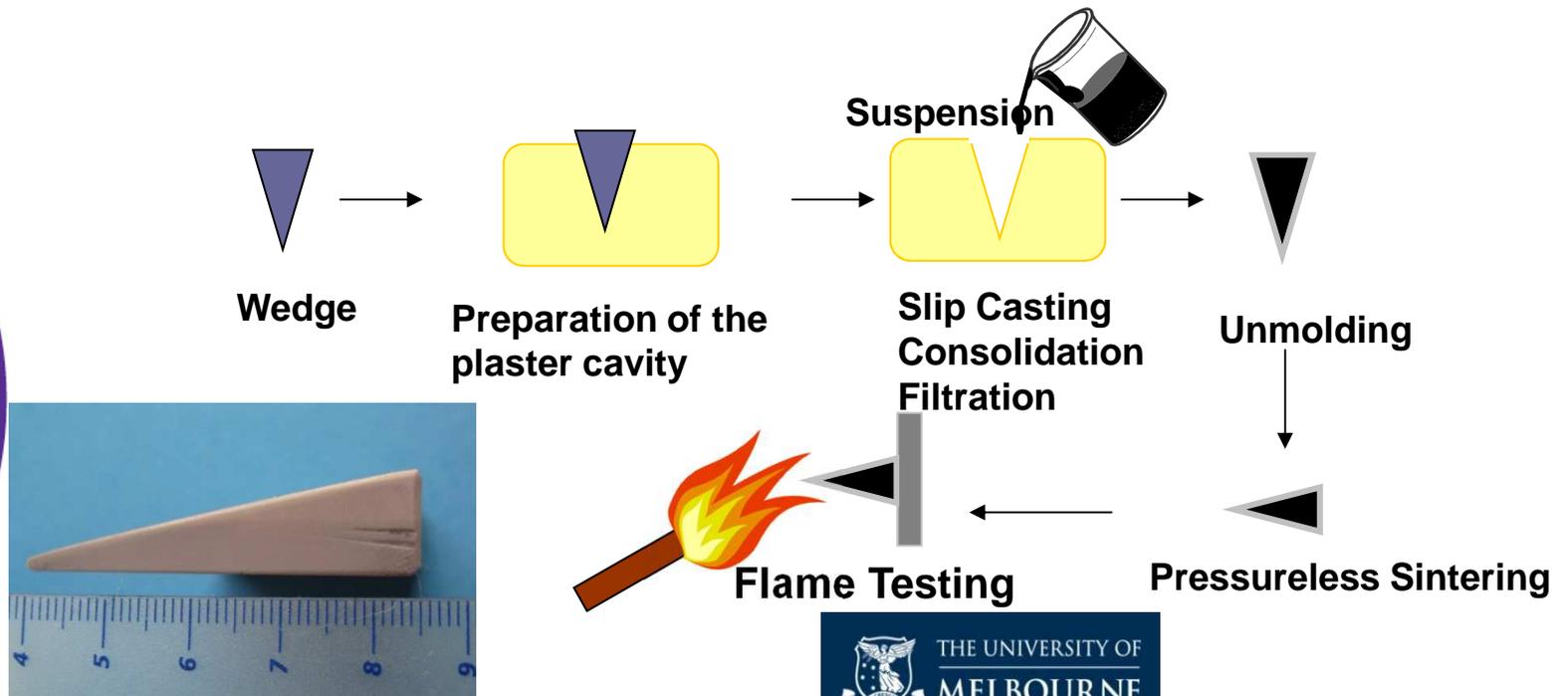
Hypersonic Leading Edge Solutions

HIFiRE 8 Requirement:

- 60 second life at Mach 8

Materials solutions:

- Single and multi-phase Carbides and Diborides manufactured using colloidal processing



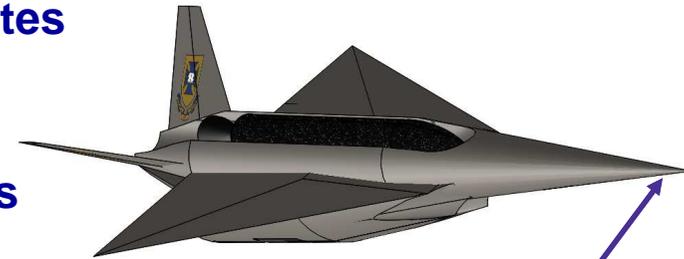
Hypersonic Leading Edge Solutions

Space Access Requirement:

- Single use to Mach 10 for 10 minutes

Materials solutions:

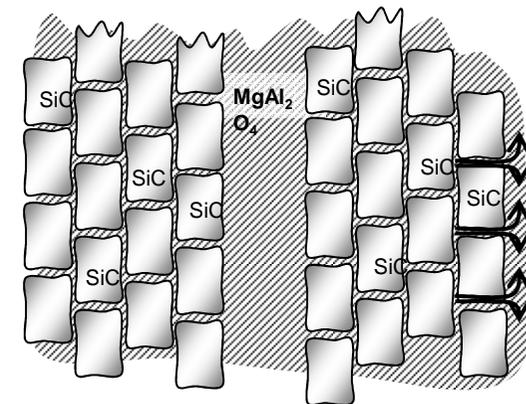
- Replenishable two-phase ablatives



Highest Heating

Replenishable Two-phase Ablatives:

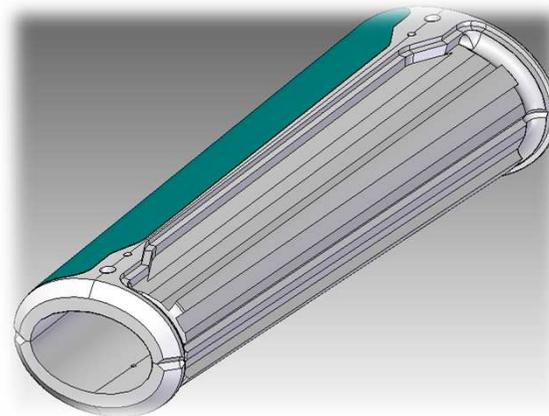
- Leading edge cooled by ablation of lower temperature second phase
- Very high cooling performance
- Maintains leading edge shape
- Reservoirs of low temperature phase placed close to the surface to extend life



Combustor Solutions for Sustained Hypersonic flight

Rationale:

- **“Hot Structures”** required: 1600 ~ 2000° C.
- Possible candidates: Refractory metals, Ultra High Temperature Ceramics (**UHTC**) and Carbon Matrix Composites (**CMC**).
- **Accurate material properties** needed for structural/thermal analysis in the hypersonic environment.
- **Fabrication/processing** must be considered as part of the design from the outset.
- **Ground qualification** of full scale combustors is essential before flight.



Liquid Cooled Inconel Combustor

Scramjet Combustor Solutions

Ceramic Matrix Composite Tubes with variable shape



- Research conducted at DSTO Melbourne
- Processing methods adapted from low temperature CFRP
- Extension to C/C over last 4 years
- Components suitable for short (< 1minute) flights planned for HIFiRE
- Oxidation remains problem for longer flights

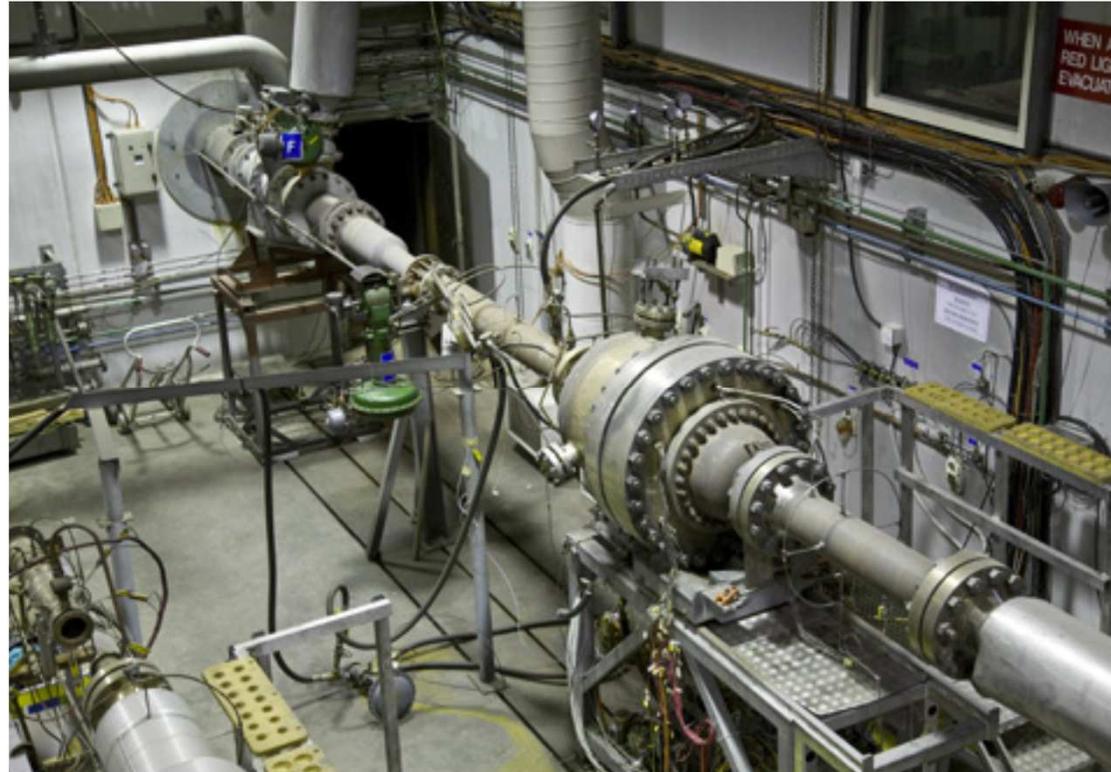
Full Scale Combustor Testing



DMTC/DSTO/UQ Hot Gas Generator

- Ground testing of combustor solutions required before transition to flight
- Vitiated heating added to existing electrically heated DSTO Combustion Test Facility (CTF)
- Can simulate thermal conditions of a scramjet combustor during flight at Mach 8.
- First test May 2015
- Constructed under DMTC; operated by DSTO/UQ

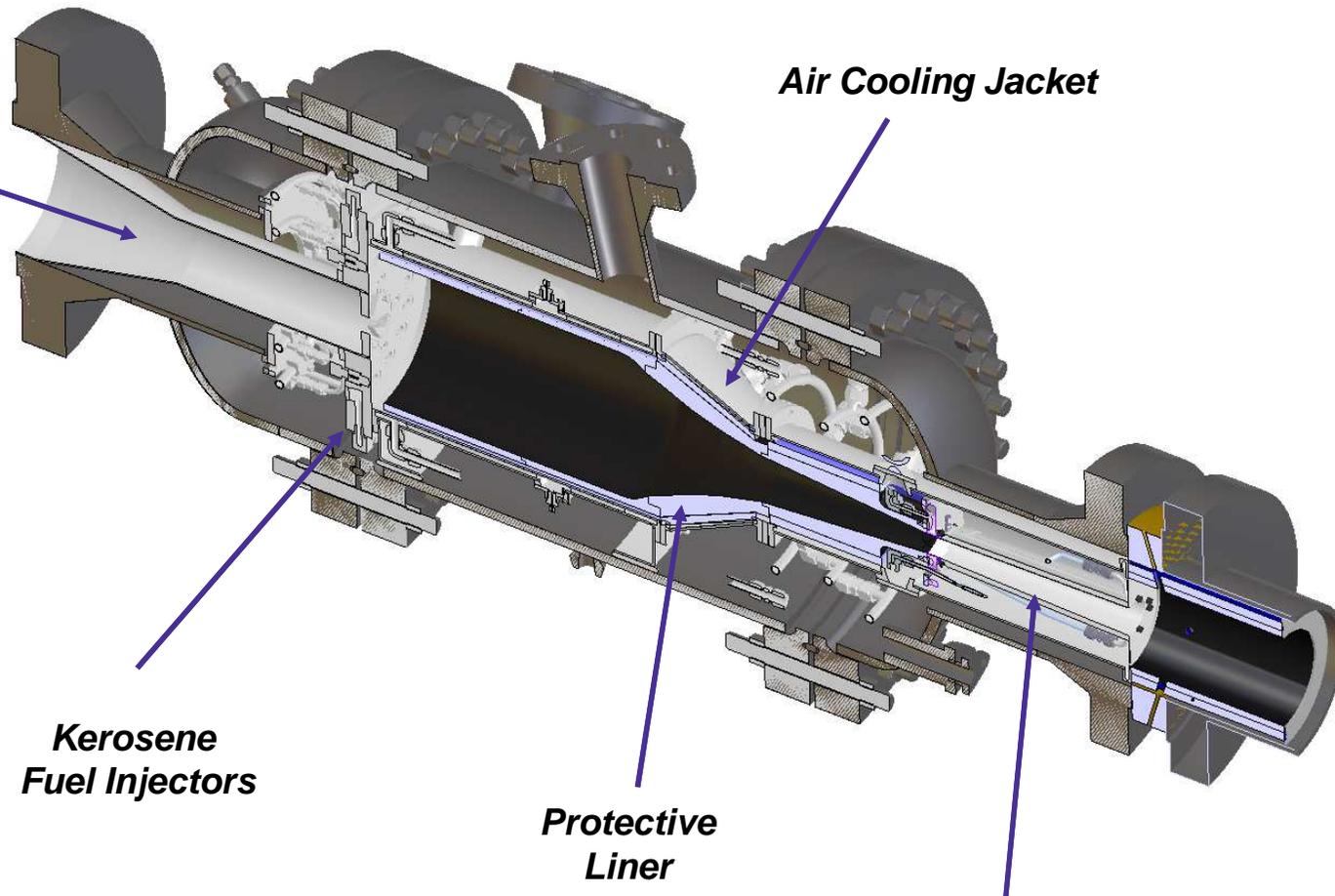
DSTO Combustion Test Facility (CTF)



- Significant defence infrastructure
- Built for gas turbine combustor testing
- Generates high pressure air flow up to 600°C
- Flow rate 1-7 kg/s
- **Clean inflow to the HGG**

Hot Gas Generator

600° C air flow
from CTF



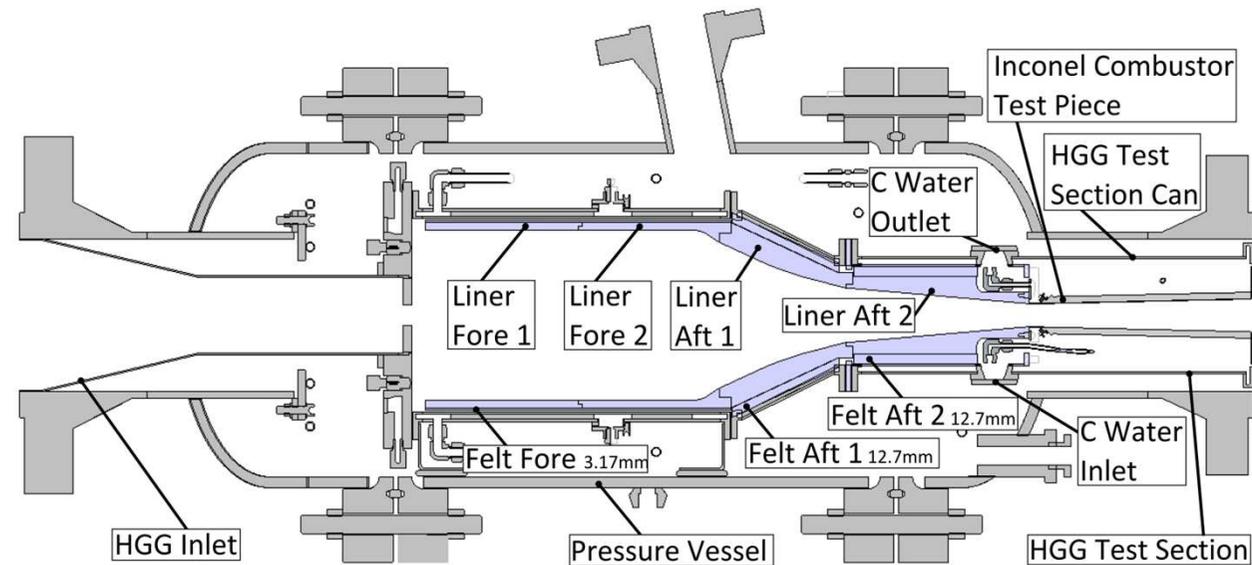
Air Cooling Jacket

Kerosene
Fuel Injectors

Protective
Liner

Scramjet Combustor
Test Component

HGG Protective Liner



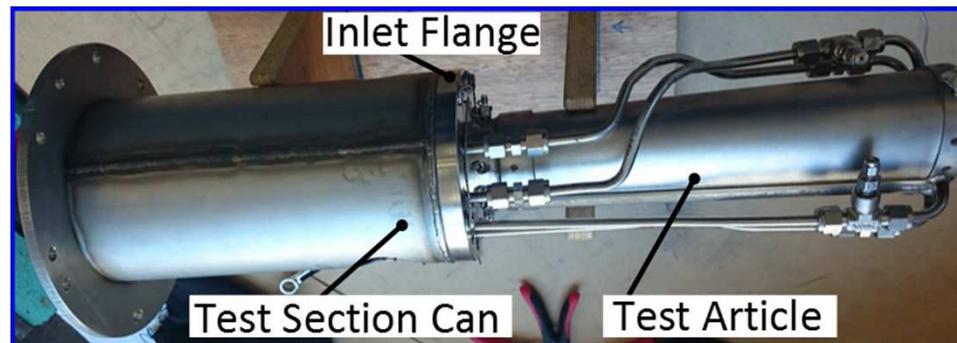
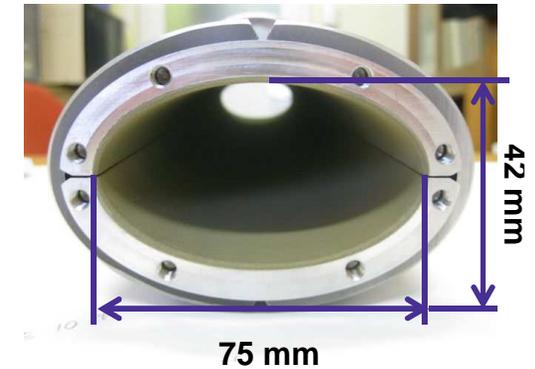
Two part liner:

- Solid graphite machined to shape (used to shape inflow to test hardware)
- Outer layer of graphite felt for insulation



HGG Commissioning: Water cooled Inconel combustor

- Liquid cooled Inconel combustors are the current state-of-the-art
- DMTC designed and manufactured test component to be used for HGG commissioning
- Welded Inconel construction
- Plasma sprayed Zirconia internal surface
- Water cooled
- **L = 275 mm; approximately 1/3 full flight scale**



A call to Materials Researchers

- Sustained hypersonic flight requires high temperature materials for its progress.
- The ability to construct “real” components is far more important than maximizing materials properties.
- **We want your contribution!**

