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Recent developments in Enzymatic Syntheses and Grafting of Polymers

Miquel Gimeno Faculty of Chemistry, UNAM

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Recent developments in Enzymatic Syntheses and Grafting of Polymers

Miquel Gimeno Faculty of Chemistry, UNAM

PRE-9 Cancún May '15 email: <u>mgimeno@unam.mx</u>

Successful Enzymatic polymerizations

Lipases —> Polyesters and poycarbonates



Hydrolases. Biocatalysts in non aqueous media



Biocatalysis with lipases in non aqueous media. The synthesis of polyesters and polycarbonates



Kobayashi and Akira. Enzymatic Polymer Synthesis: An Opportunity for Green Polymer Chemistry. *Chemical Reviews* 109, 5288-5353, 2009.

Biocatalysis with lipases in non aqueous media. Other structures



Zhang et al., Process Biochemistry, 49, 797-806, 2014



Media: bulk, Toluene, Hexane, cyclohexane, mixtures with dioxane to increase polarity

The eROP mechanism by lipases

HIDROPHOBIC ENVIRONMENT

To avoid water partitioning from the enzyme active site to the media.

•Dynamic mechanism regarding the water Molecules.

(Water needed for enzymatic activity, for ring opening and enzyme regeneration but plays against propagation due to reverse hydrolysis reaction

First step ring opening / lactone hydrolisis



Second step: Acyl enzyme formation



Water removal would favour the equilibrium toward the intermediate formation

Third step. propagation



Best common solvent reported: Toluene

Common organic solvents

- Volatile organic compounds(VOCs)
- Toxic Non biocompatibles
- Environmentally unfriendly

Green solvents



Compressed Fluids Supercritical and subcritical

lonic Liquids, are they green?

Compressed fluids as green solvents

CO2 • Non ozone depleting potential. Synthesis • Industrial subproduct. • Low cost, low toxicity, non flammable. • Easily recycle. • Designable to use in closed systems. • Supercritical state easily reachable $(T=35 \degree C, P=80bar)$. Crystallizations • Crystallizations • Crystallizations • CO2 • CO2 • Others... • Dry Extractions • Cleaning

No traces of solvent in products.

Compressed fluids ALTERNATIVE TO VOCS



¿What are ionic liquids? Are they green?

• Ionic liquids are organic salts with negligible vapor pressure.



2 Advantages of IL in enzymology:

- Some hydrophobic IL allows for high lipase activity in reactions up to 100 ℃ (but some others are highly deactivating for hydrolases)
- High solubility of polar and non polar substances in an hydrophobic environment.

Examples of ILs



Syntheses in CFs & ILs



Loecker, *et al.* Macromolecules, 37, 2450-2453, 2004. García-Arrazola, *et al. Macromolecules,* 40, 4119-4120, 2007. Chanfreau, *et al. Bioprocess and Biosystems Engineering*, 33, 629-638, 2010.

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García-Arrazola, et al. The Journal of Supercritical Fluids, 51, 197-201, 2009.



López-Luna et al., Journal of Molecular Catalysis B: Enzymatic, 67, 143-149, 2010.

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Mena *et al. Bioprocess and Biosystems Engineering* 36, 383-387, 2013 *Mena *et al. The journal of Supercritical Fluids*. in Press 18

Applicability?

Free of toxic catalysts



Research Challenges:

- Reduction in polymerization times
- Reduction in the costs of commercial biocatalysts
- Increase polymer yields and molecular weights



Biocatalysis by

OXIDOREDUCTASES







OXIDOREDUCTASES IN POLYMER SYNTHESES

Oxidation toward polyphenolic resins

Polymer grafting

Enzymatic syntheses of polyphenolic resins

Oxidative polymerization mediated by oxidoreductases

(peroxidases, laccases, manganese peroxidases, phenoloxidases, chloroperoxidases)



Chemical Routes





Toxic Copper catalysts Pyridine solvent Extreme pH conditions Formaldehyde presence (class I carcinogenic)





Enzymatic advantages & challenges

- Fast reactions
- Mild reaction conditions (RT)
- High molecular weights and yields
- Relatively low costs of biocatalysts
- Only recognize phenolics and anilines (pirrole in less extent) substrates.
- Propagation by free-radical mechanism.
- Oxidoreductases require aqueous media.
- Solubility of substrates and polymers vs enzymatic activity.

Mixed aqueous media with miscible solvents (MeOH, Acetone, DMSO, DMF) Decrease in activity but increase in solubility





 NH_2

The oxidoreductases at the active site



Synthesis: OH OH peroxidase + H_2O_2 H₂O/[BMIM][BF₄] n

Hydrophilic/water miscible lonic liquids allow for enzymatic activity. ILs can be easily recovered and recycled owing to zero vapor pressure

Dordick, *et al.*, *Biotechnology and Bioengeneering*, 30, 31-35, 1987 Ecker, *et al.*, *Journal of Molecular Catalysis B Enzymatic*, 59, 177-184, 2009 Zaragoza-Gasca, *et al. Polymers for Advanced Technologies*, 21, 454-456, 2010.

Synthesis:



Fig. 1. Reaction scheme for de HRP-catalyzed polymerization of 4-fluoro-2-methoxyphenol,





Fig. 2. Optical absorptions in the visible for PFMP,

Fig. 3. (a) Photocurrent intensity of PFMP sample and inset above in the left (b) corresponds to blank sample, i_0 value was 0.82 W/cm^2 .

Zaragoza-Gasca, et al. Journal of Molecular Catalysis B: Enzymatic 72, 25-27, 2011.

Synthesis:



Soluble in organic solvents/water non-soluble. Thermostable

López et al. Journal of Molecular Catalysis B: Enzymatic 109, 70-75, 2014.

Synthesis:

Polyoxidation of gallic acid in water media using Laccase from *Trametes versicolor*



Proposed mechanism



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Other reports



Grafting of gallate esters onto biopolymers (HRP)



Itzincab-Mejía *et al. International Journal of Food Science and Technology*, 48, 2034-2041, 2013 Zavaleta-Avejar *et al. Food Hydrocolloids* 39, 113-119, 2014

Proposed mechanism



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Antimicrobial activities

Film production







L. monocytogenes







Research facilities at campus UNAM Faculty of Chemistry



Dr. Miquel Gimeno Contact e-mail: mgimeno@unam.mx