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# Production, immobilization and synthesis of pharmacological derivatives of lipase B from *Candida antarctica* in *Pichia pastoris*

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# PRODUCTION, IMMOBILIZATION AND SYNTHESIS OF PHARMACOLOGICAL DERIVATIVES OF LIPASE B FROM *CANDIDA ANTARCTICA* IN *PICHLIA PASTORIS*

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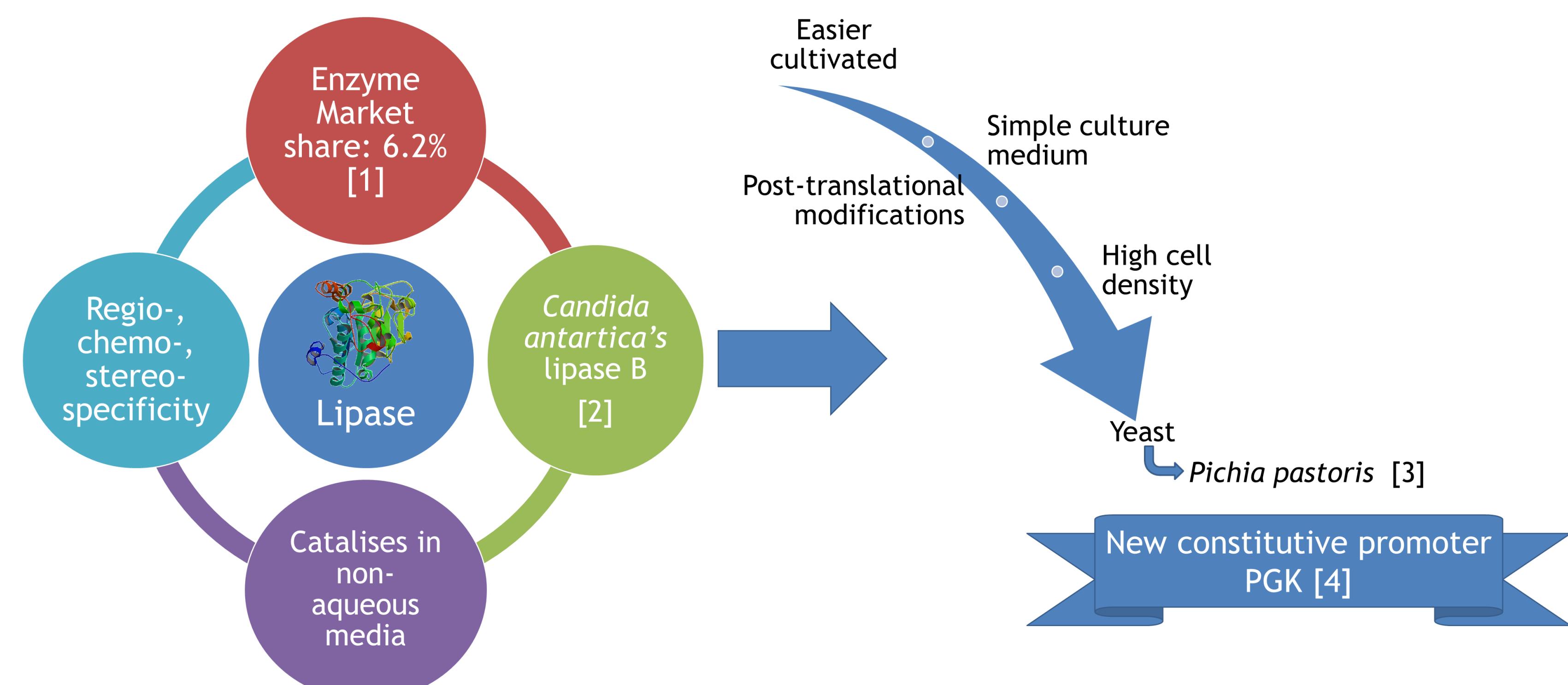
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## Lipase interest



## Why *Pichlia pastoris* as a host?

## RESULTS

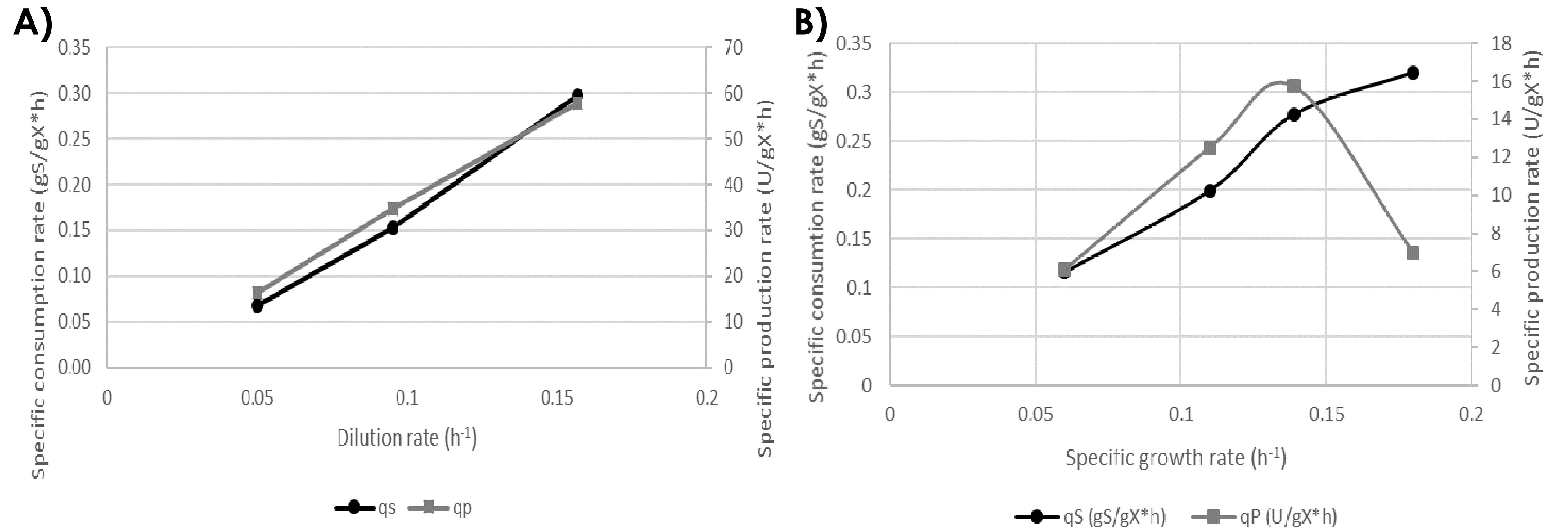


Figure 1: Specific carbon source uptake rate and specific production rate determined in continuous (A) and fed-batch (B) culture for different specific growth rates of *Pichlia pastoris* growing on glycerol.

Table 1: Results of racemic resolution of DL-1 with CALB and LIPB immobilized on different supports.

	X (%)	ee <sub>p</sub>	E	Initial velocity ( $\mu\text{mol min}^{-1} \text{g}^{-1}$ ) $\times 10^2$
Lyophilized CALB	20 <sup>b</sup> $\pm$ 0.1	99	>200	3.30
CALB immobilized on Accurel MP 1000	40.6 <sup>b</sup> $\pm$ 0.2	99	>200	6.71
CALB immobilized on PS-co-DVB/PS-co-DVB	42.0 <sup>b</sup> $\pm$ 0.1	99	>200	6.94
CALB immobilized on PMMA-co-DVB/PMMA-co-DVB	40.0 <sup>b</sup> $\pm$ 0.2	99	>200	6.61
CALB immobilized on PMMA/PMMA	31.0 <sup>b</sup> $\pm$ 0.5	99	>200	3.21
Novozyme 435	49.7 <sup>a</sup> $\pm$ 0.1	99	>200	8.21
Recombinant lipase	X (%)	ee <sub>p</sub>	E	Initial velocity ( $\mu\text{mol min}^{-1} \text{g}^{-1}$ ) $\times 10^2$
Lyophilized LIPB	3.0 <sup>b</sup> $\pm$ 0.5	99	>200	0.74
LIPB immobilized on Accurel MP 1000	41.0 <sup>a</sup> $\pm$ 0.5	99	>200	10.16
LIPB immobilized on PS-co-DVB/PS-co-DVB	47.5 <sup>a</sup> $\pm$ 0.1	99	>200	11.77
LIPB immobilized on PMMA-co-DVB/PMMA-co-DVB	41.2 <sup>a</sup> $\pm$ 0.1	99	>200	10.21
LIPB immobilized on PMMA/PMMA	36.2 <sup>a</sup> $\pm$ 0.1	99	>200	5.30

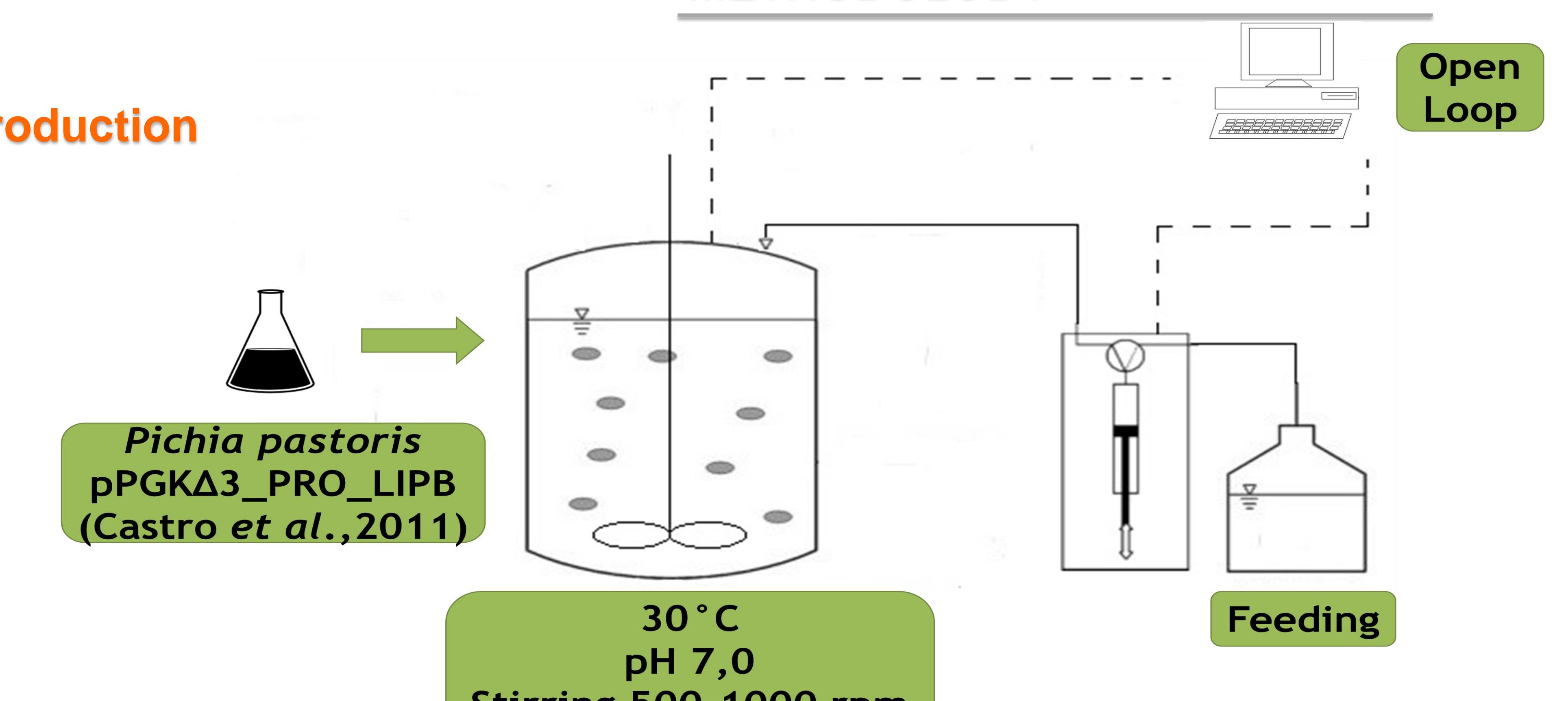
<sup>a</sup> Batch conditions: 45 °C; 4 mg mL<sup>-1</sup> of substrate; 222.8 U of enzyme; 8 h. Hexane as solvent. <sup>b</sup> 12 h reaction time.

Table 2: Results of the enantioselective resolution of DL-2 for the different versions of *Candida antarctica* lipase B CALB.

	X (%)	ee <sub>p</sub>	E	Initial velocity ( $\mu\text{mol min}^{-1} \text{g}^{-1}$ ) $\times 10^2$
CALB (commercial)	X (%)	ee <sub>p</sub>	E	Initial velocity ( $\mu\text{mol min}^{-1} \text{g}^{-1}$ ) $\times 10^2$
Lyophilized CALB	28.0 <sup>b</sup> $\pm$ 0.8	99	>200	4.93
CALB immobilized on Accurel MP 1000	40.8 <sup>b</sup> $\pm$ 0.1	99	>200	7.18
CALB immobilized on PS-co-DVB/PS-co-DVB	45.3 <sup>a</sup> $\pm$ 0.5	99	>200	7.97
CALB immobilized on PMMA-co-DVB/PMMA-co-DVB	43.3 <sup>a</sup> $\pm$ 0.2	99	>200	7.62
CALB immobilized on PMMA/PMMA	33.0 <sup>b</sup> $\pm$ 0.5	99	>200	4.21
Novozyme 435	49.0 <sup>a</sup> $\pm$ 0.1	99	>200	8.62
Recombinant lipase	X (%)	ee <sub>p</sub>	E	Initial velocity ( $\mu\text{mol min}^{-1} \text{g}^{-1}$ ) $\times 10^2$
Lyophilized LIPB	18.0 <sup>b</sup> $\pm$ 0.8	99	>200	4.75
LIPB immobilized on Accurel MP 1000	48.0 <sup>a</sup> $\pm$ 0.5	99	>200	12.67
LIPB immobilized on PS-co-DVB/PS-co-DVB	49.3 <sup>a</sup> $\pm$ 0.5	99	>200	13.01
LIPB immobilized on PMMA-co-DVB/PMMA-co-DVB	48.6 <sup>a</sup> $\pm$ 0.2	99	>200	12.83
LIPB immobilized on PMMA/PMMA	36.0 <sup>b</sup> $\pm$ 0.5	99	>200	5.88

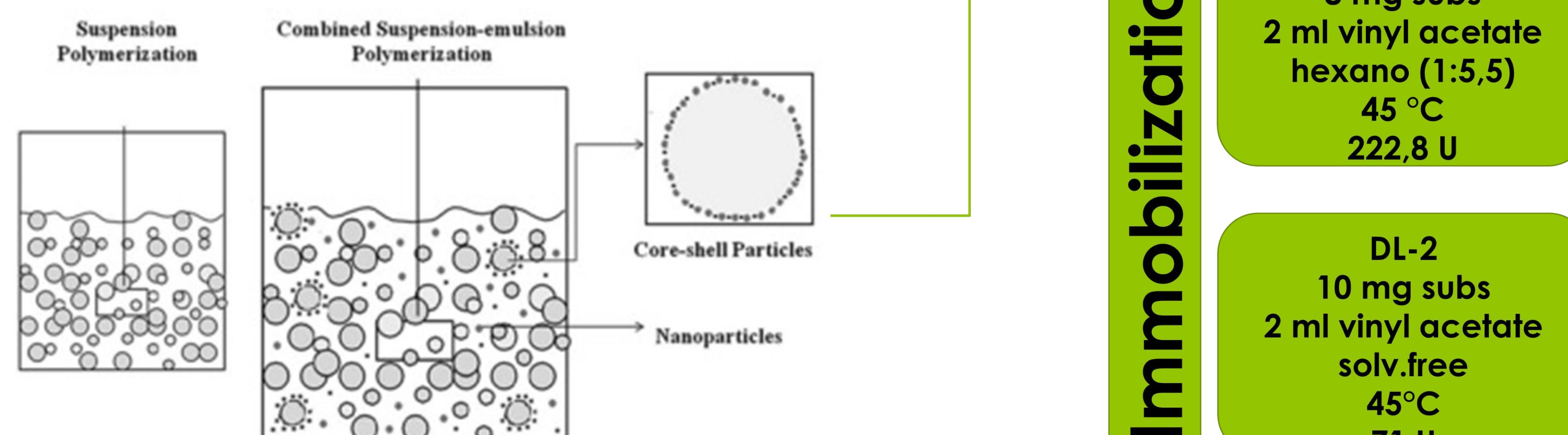
<sup>a</sup> Batch conditions: 45 °C; 5 mg mL<sup>-1</sup> of substrate; 71 U of enzyme; 8 h reaction time; solvent-free reaction; vinyl acetate as acylating agent and solvent. <sup>b</sup> Batch conditions: 45 °C; 5 mg mL<sup>-1</sup> of substrate; 71 U of enzyme; 13 h reaction time; solvent-free reaction; vinyl acetate as acylating agent and solvent.

## Production

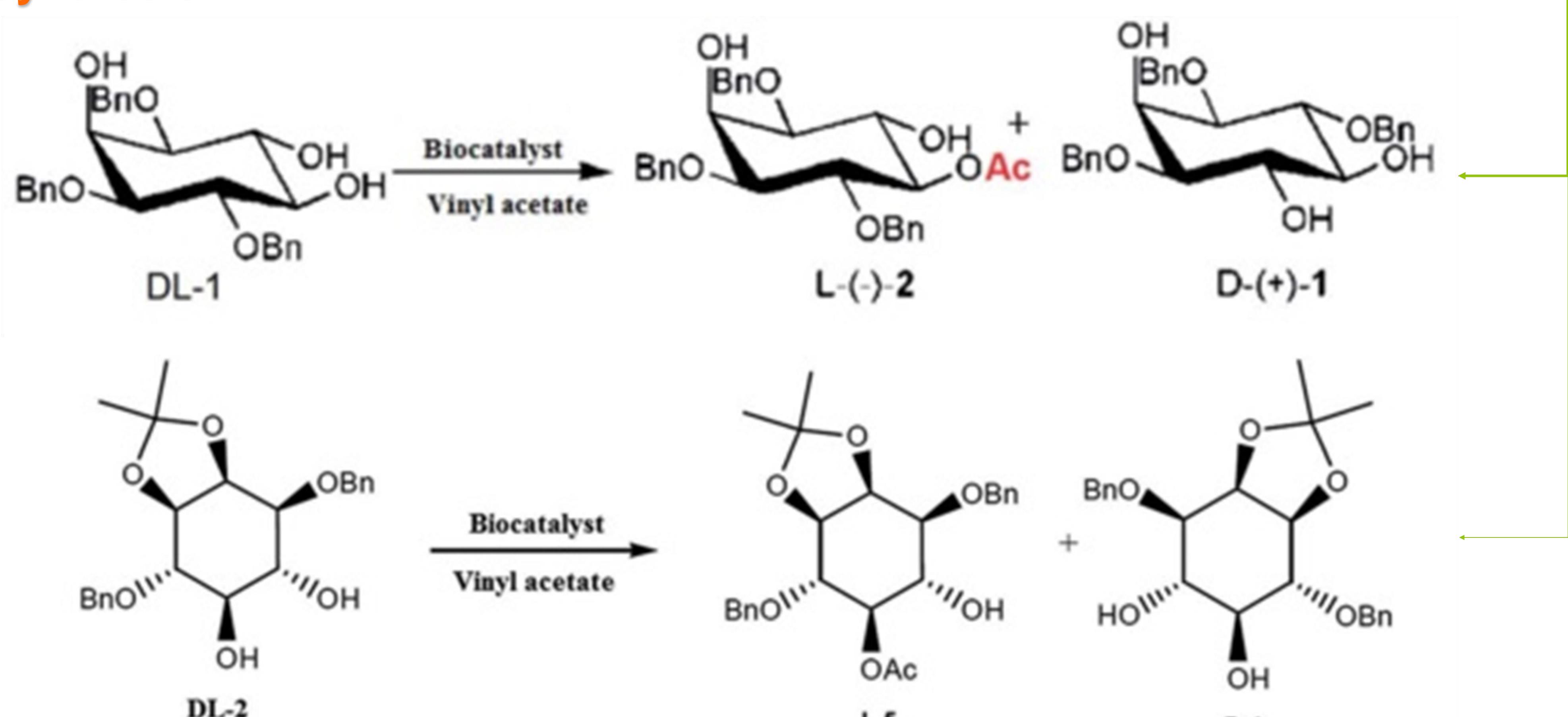


## METHODOLOGY

### Immobilization – no purification step needed



### Synthesis



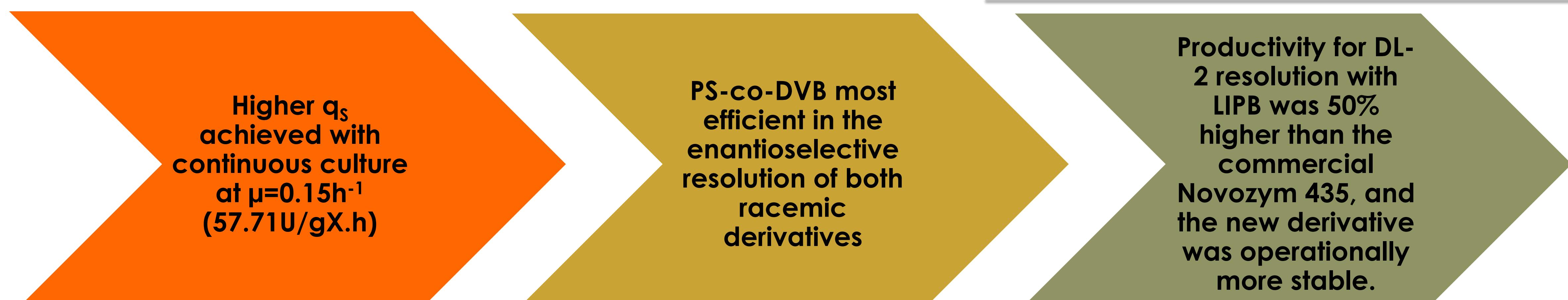
## ACKNOWLEDGMENTS



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## CONCLUSIONS



Productivity for DL-2 resolution with LIPB was 50% higher than the commercial Novozym 435, and the new derivative was operationally more stable.