## Engineering Conferences International ECI Digital Archives

Cell Culture Engineering XV

Proceedings

Spring 5-9-2016

## Identifying opportunities in cell engineering for the production of 'difficult to express' recombinant proteins

HIrra Hussain University of Manchester

Alan Dickson University of Manchester

Mark Abbott AstraZeneca

Robert Roth AstraZeneca

David Fisher AstraZeneca

Follow this and additional works at: http://dc.engconfintl.org/cellculture\_xv Part of the <u>Biomedical Engineering and Bioengineering Commons</u>

## **Recommended** Citation

HIrra Hussain, Alan Dickson, Mark Abbott, Robert Roth, and David Fisher, "Identifying opportunities in cell engineering for the production of 'difficult to express' recombinant proteins" in "Cell Culture Engineering XV", Robert Kiss, Genentech Sarah Harcum, Clemson University Jeff Chalmers, Ohio State University Eds, ECI Symposium Series, (2016). http://dc.engconfintl.org/cellculture\_xv/73

This Abstract is brought to you for free and open access by the Proceedings at ECI Digital Archives. It has been accepted for inclusion in Cell Culture Engineering XV by an authorized administrator of ECI Digital Archives. For more information, please contact franco@bepress.com.

## IDENTIFYING OPPORTUNITIES IN CELL ENGINEERING FOR THE PRODUCTION OF 'DIFFICULT TO EXPRESS' RECOMBINANT PROTEINS

Hirra Hussain, Faculty of Life Sciences, University of Manchester, United Kingdom

Alan J Dickson, Faculty of Life Sciences, University of Manchester, United Kingdom

Mark Abbott, AstraZeneca, Cambridge Science Park, Cambridge, United Kingdom

Robert Roth, AstraZeneca, Pepparedsleden 1, Mölndal, Sweden

David Fisher, AstraZeneca, Cambridge Science Park, Cambridge, United Kingdom

Key words: Recombinant protein production, Difficult to express, Mammalian expression systems, TIMP, Secretory Pathway,

There is a growing demand for production of recombinant proteins of many structural varieties in mammalian expression systems, either as therapeutics or for protein characterisation. However, certain recombinant proteins are "difficult to express" in mammalian expression systems requiring extensive cell line and process optimisation which, as a result, can have significant consequences for drug development processes. The Tissue Inhibitors of Metalloproteinase (TIMP) protein family, TIMP-2, -3 and -4, are naturally secreted proteins that share significant structural homology (~50% identity and ~70% similarity in amino acid sequence), but show profound differences in secretion in mammalian expression systems. Computational sequence analysis of the TIMPs shows areas of significant amino acid difference mainly locating to flexible loop regions. This study has investigated the molecular mechanisms that selectively restrict expression of recombinant proteins of extensive sequence similarity. The loci of the molecular steps that limit successful expression have been defined by quantitative real-time polymerase chain reaction, proteomic analyses, cellular fractionation and immunofluorescence microscopy. All three TIMPs were readily detectable at mRNA and protein level within the cell but only TIMP-2 was secreted effectively into the culture medium. Analysis of protein localisation showed intracellular protein for all three TIMPs, mainly colocalised in the organellar and cytoskeleton fractions. In addition, immunofluorescence microscopy showed all three TIMPs to be detectable within the endoplasmic reticulum. TIMP-3, which was not secreted, was detected within the cell in both expected glycosylated and non-glycosylated forms. Treatment of intracellular TIMP-3 with glycosidases suggests the presence of an immature high mannose glycoform. Knockout of the TIMP-3 glycan site did not result in secretion. These data suggest that the post-translational processing of poorly expressed TIMPs limits transit through the secretory pathway. To overcome this challenge, cell engineering of limiting secretory pathway components could enhance production of these "difficult to express" recombinant proteins.