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Jan Dusza

Institute of Materials Research, Slovak Academy of Sciences

Tamas Csanadi

Institute of Materials Research, Slovak Academy of Sciences

Dusan Nemeth

Institute of Materials Research, Slovak Academy of Sciences

Salvatore Grasso

Queen Mary Univeristy

Mike Reece

Queen Mary University

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Nanoindentation, micropillar compression and nanoscratch testing of ZrB₂ grains



Tamás Csanádi^a, Ján Dusza^{a,b}, Dušan Németh^a, Salvatore Grasso^c and Mike Reece^c

^aInstitute of Materials Research, Slovak Academy of Sciences, Watsonova 47, 04353 Košice, Slovak Republic

^bDonát Bánki Faculty of Mechanical and Safety Engineering, Óbuda University, Népszínház utca 8, 1081 Budapest, Hungary

^cSchool of Engineering and Material Science, Queen Mary University of London, London, E1 4NS, United Kingdom

Introduction

Zirconium diboride (ZrB₂), owing to its high hardness, electrical and thermal conductivity, is an ideal candidate for ultra-high temperature ceramics. It can withstand extreme chemical and thermal environments and it finds applications in the field of cutting tools, plasma-arc electrodes and thermal protection

system for hypersonic vehicles. It is well known that the mechanical properties of bulk polycrystalline ceramics are strongly influenced by the texture. Thus, the investigation of the anisotropy on strength, hardness and wear resistance is important in order to understand its macroscopic mechanical properties.

Experimental

Material:

• spark plasma sintered (SPS) ZrB₂ by two steps SPS process

Method:

• grain orientation by SEM, EBSD
• pillar fabrication by FIB (8 pillars)
• micro-compression (flat-punch tip)
• nanoindentation (Berkovich tip, CSM mode, 900 indents, h_{max}=200 nm)

• nanoscratch testing (Berkovich tip, F=50, 100, 150 mN, l=200 μm)
• surface morphology by confocal microscope, SEM, AFM



Fig.1 Agilent G200 Nano Indenter

Plasticity and anisotropic deformation

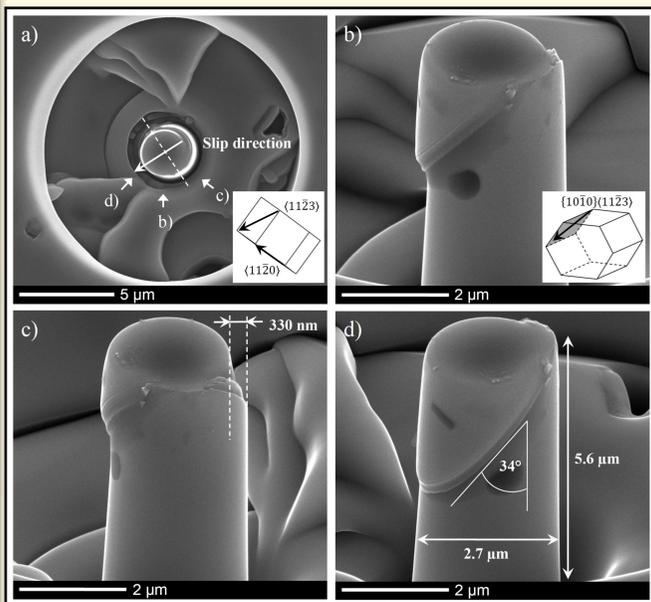


Fig.2 Single-slip activation of the {10-10}<11-23> system during micro-compression of a prismatic oriented pillar from a) top and b) side and side views after a rotation of c) -45° and d) 45° [1].

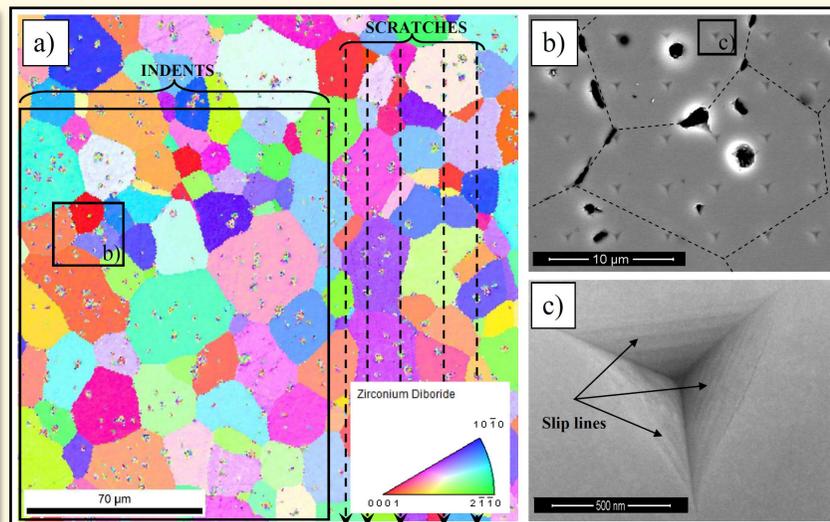


Fig.3 Characteristic maps of polycrystalline ZrB₂ made by a) EBSD prior to indentation and scratch testing; b) SEM on a particular part of the indented surface (grain boundaries are marked) together with; c) a selected indent located in grain close to basal orientation [2].

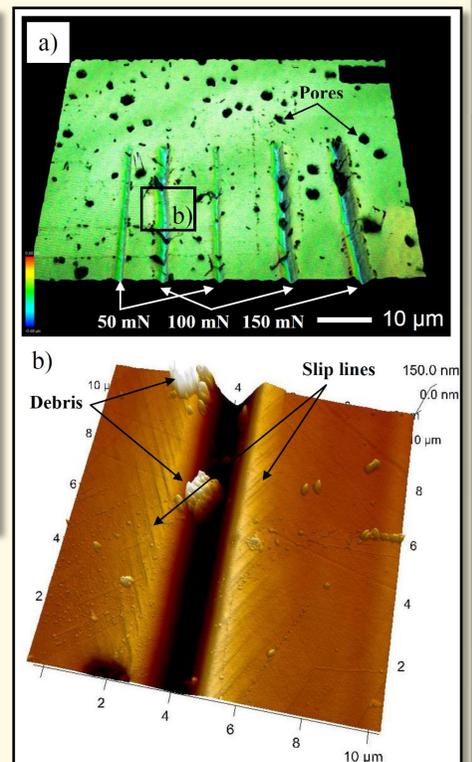


Fig.4 a) Confocal micrograph on scratch lines crossing differently oriented ZrB₂ grains together with b) the details of surface morphology around a particular part of scratch line corresponding to 100 mN load.

Fig.5 Schematic representation of the orientation of crystal relative to the sample coordinate system [3].

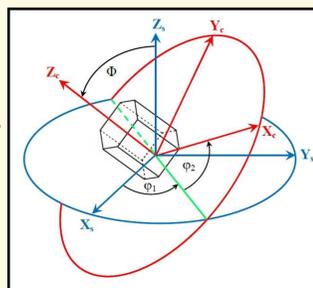


Fig.6 Characteristic load-displacement curves for basal and prismatic oriented pillars under micro-compression [1].

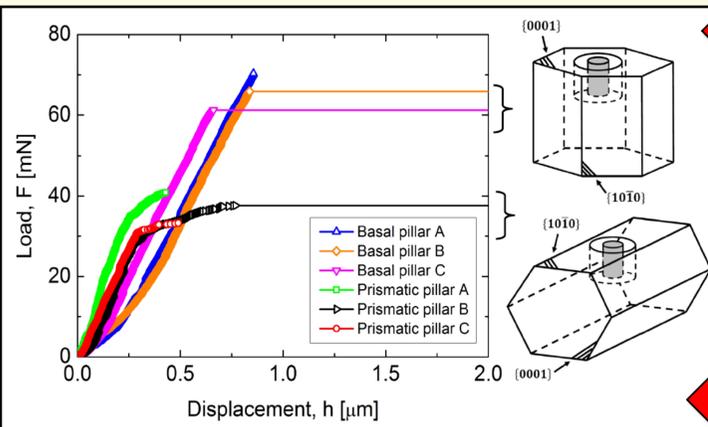


Fig.7 The orientation dependence of hardness of ZrB₂ grains in three-dimensional representation [2].

Φ-dependence is the most significant!!

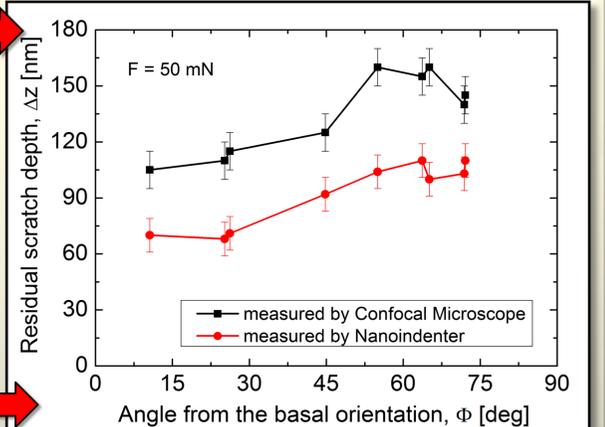
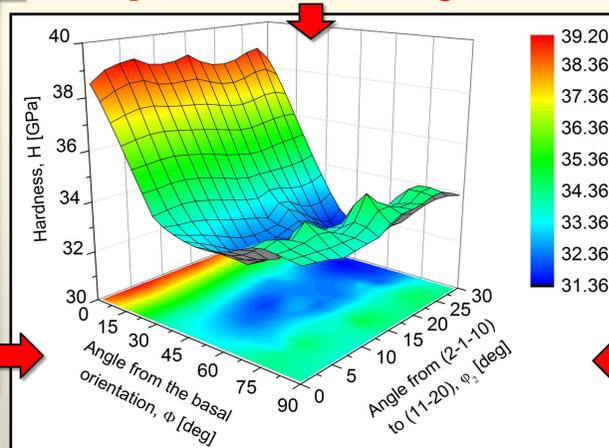


Fig.8 The influence of the grain orientation on residual scratch depth measured by confocal microscope and nanoindenter.

CORRELATION BETWEEN STRENGTH, HARDNESS AND WEAR RESISTANCE!!

Summary and conclusions

• Anisotropic deformation behavior with dislocation based plasticity is observed during micropillar compression, nanoindentation and nanoscratch testing [1,2] revealing the activation of the {10-10}<11-23> type slip system in prismatic oriented pillars [1].
• In all cases, the most significant factor on the orientation dependence is the rotation angle (Φ) between the axis of the hexagonal crystals and the surface normal [1,2,3].

• The anisotropic ratio of rupture stresses is around 1.8 with values of $\sigma_{r,basal}=13.4$ GPa and $\sigma_{r,prism}=7.6$ GPa, respectively [1].
• The nanohardness decreases from the basal towards prismatic orientations with a minimum value corresponding to a rotation angle of ~50°-60° [2].
• The residual scratch depth of ZrB₂ crystals shows an increase from the basal orientation towards the prismatic and it is in agreement with recent studies on strength of micropillars and nanohardness anisotropy [1,2].

References

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